



**CALIFORNIA
ENERGY**
CODES & STANDARDS

A STATEWIDE UTILITY PROGRAM

Second Stakeholder Meeting for Nonresidential HVAC Proposals Based on ASHRAE 90.1-2016 Revisions to Waterside Economizer

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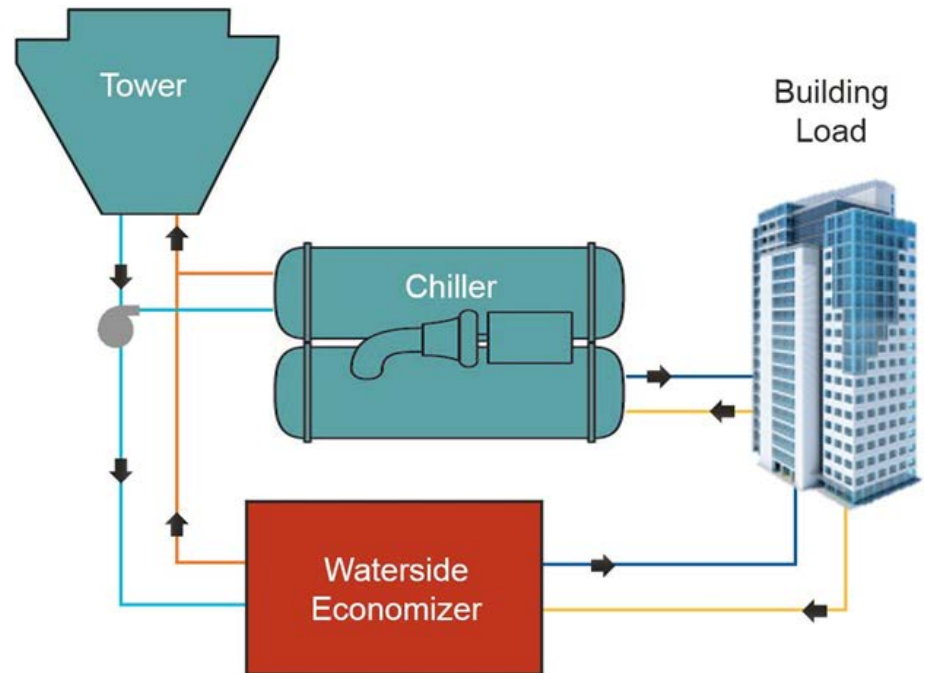
A STATEWIDE UTILITY PROGRAM



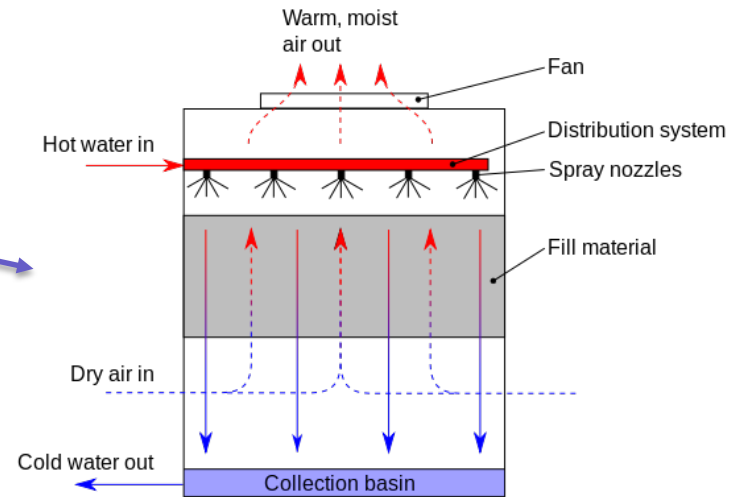
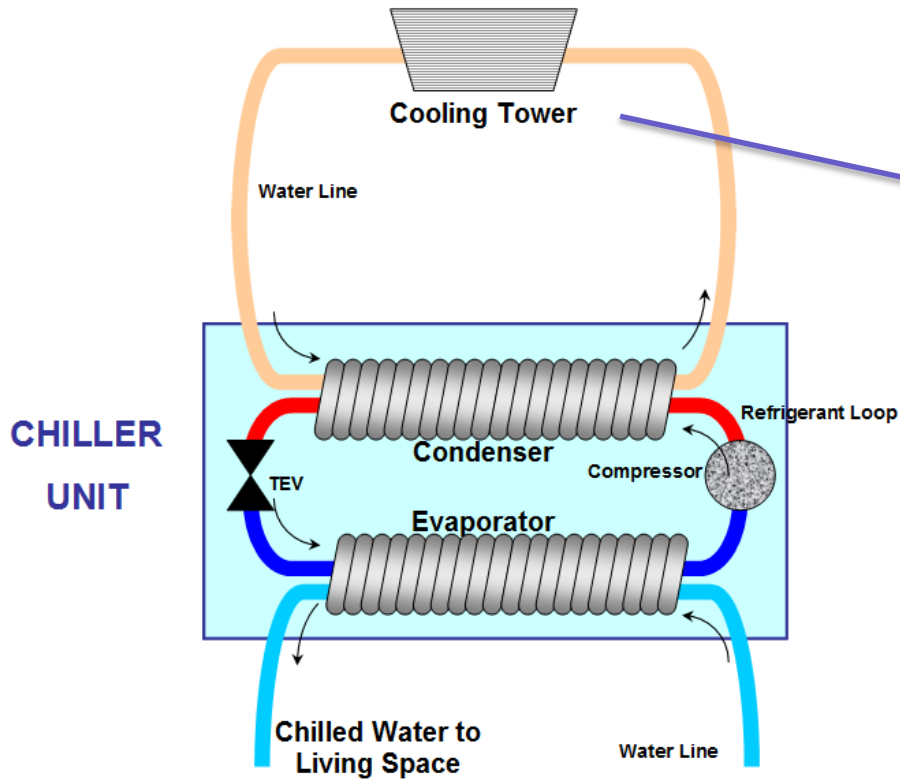
Agenda

1. Background
2. Proposed Code Changes
3. Technical and Market Barriers
4. Compliance and Enforcement
5. Cost-Effectiveness and Energy Impacts
6. Next Steps

1. Background



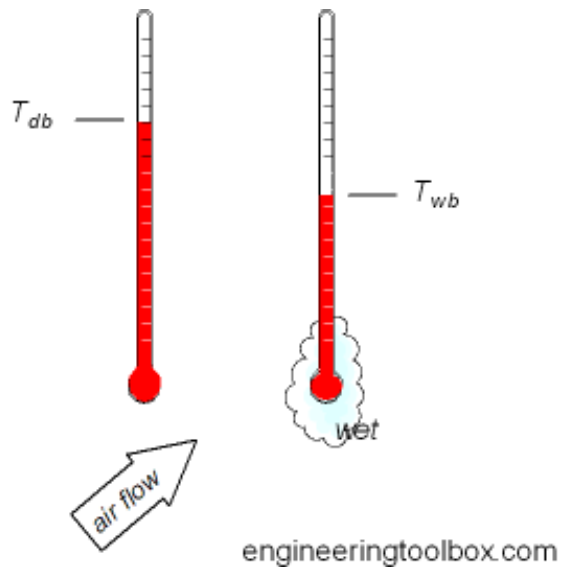
Introduction to Technology / Building System



How much can a cooling tower cool the air?

Introduction to Technology / Building System

- Wet-bulb temperature represents minimum temperature possible by evaporative cooling
- Wet-bulb varies with humidity



An infinitely large tower could cool water all the way to a wet-bulb, however this is not practical for buildings.

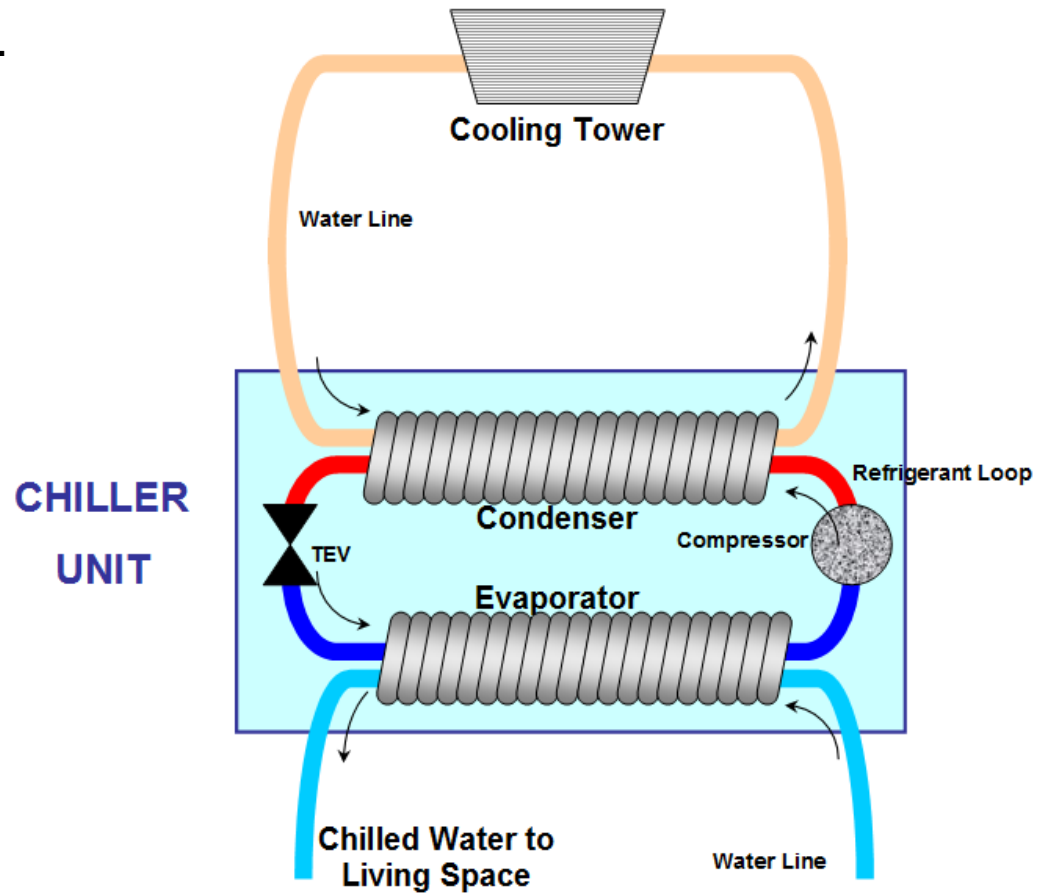
We can get close...

How close we get is called the **approach**:

$$\text{Approach} = T_{\text{CoolingTowerOutlet}} - T_{\text{wet-bulb}}$$

Introduction to Technology / Building System

When wet-bulb is low enough...



Introduction to Technology / Building System

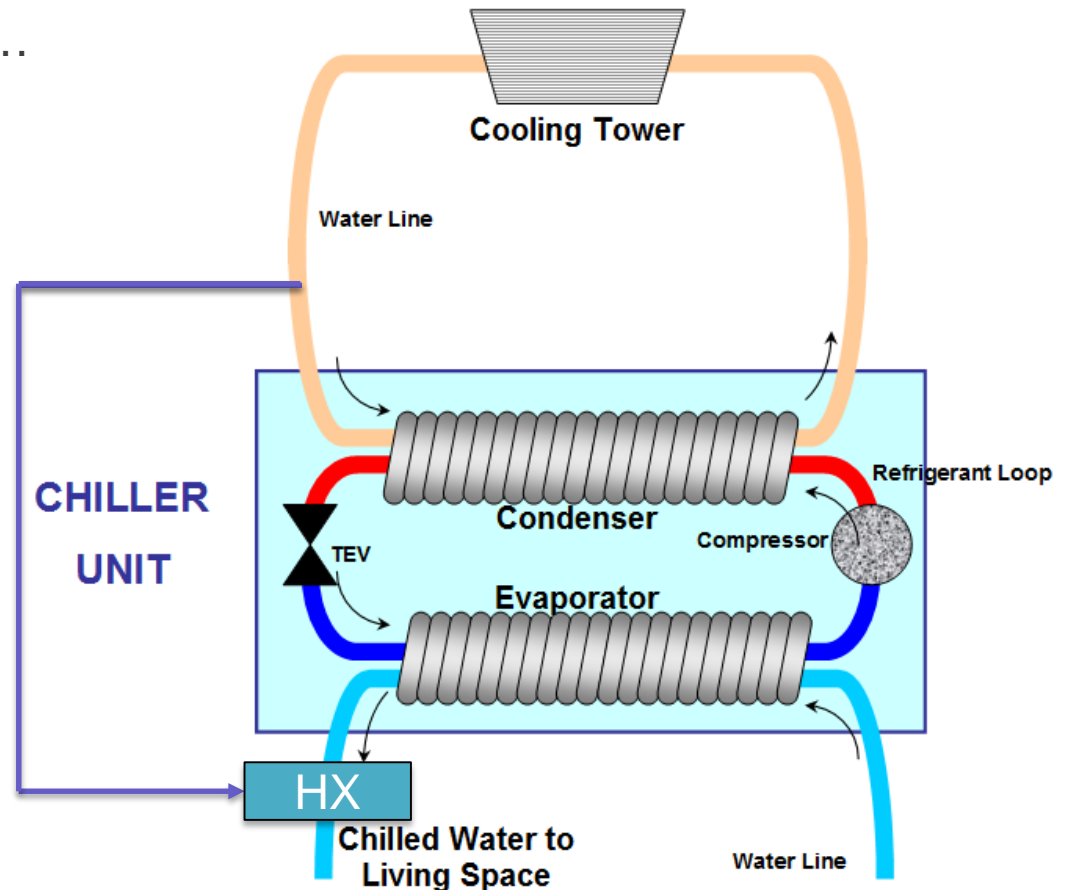
When wet-bulb is low enough...

Bypass Chiller

Non-Integrated

Waterside Economizer

- Cooling towers with lower approaches can run in this mode for more hours



Introduction to Technology / Building System

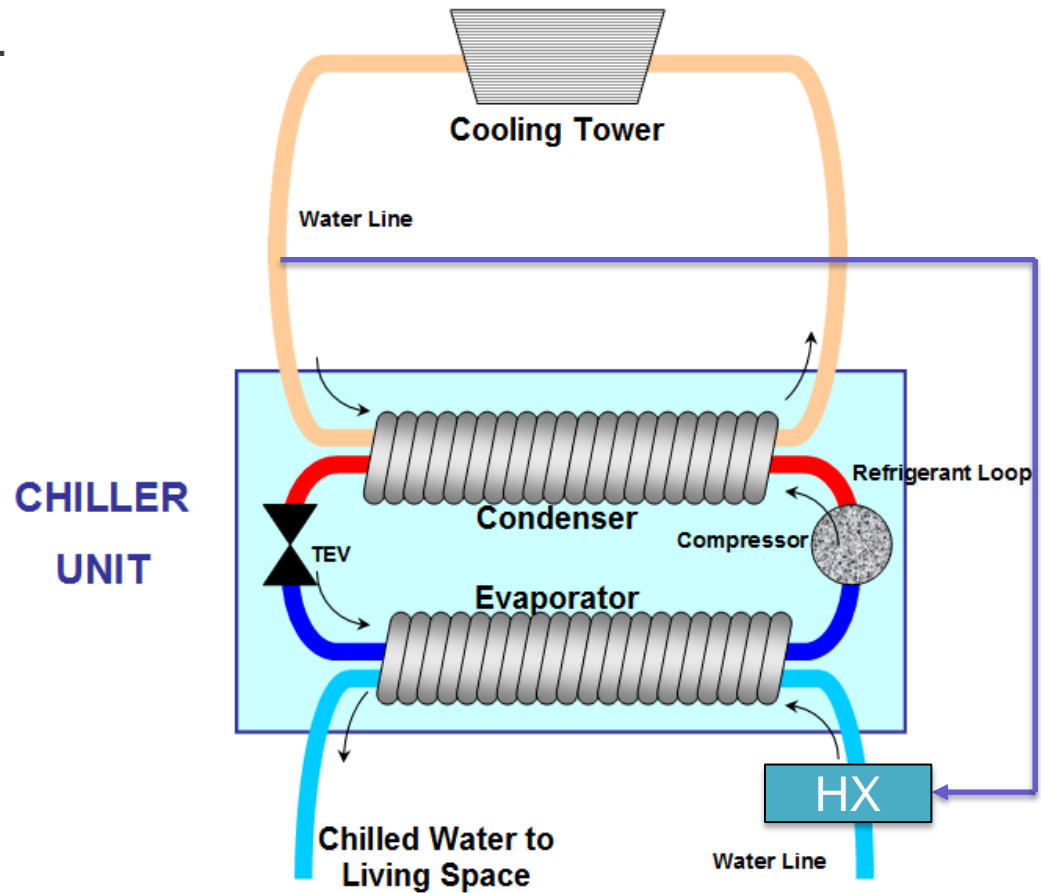
When wet-bulb is low enough...

Or...

- Pre-cool chilled water with cooling tower water
- Allows chiller to use less energy

Integrated Waterside Economizer

- Cooling towers with lower approaches can run in this mode for more hours



Relevant Code History

- There are requirements in Title 24, Part 6, based on ASHRAE 90.1
 - Cooling Air Handler's over 54,000 Btu/hr shall include either an air or water economizer
 - Water economizer must meet full cooling load at 45° F wet-bulb and 50° F dry-bulb
- Other Relevant Code Requirements
 - ASHRAE 90.1 2016 updated waterside economizer requirements to be more stringent
 - Require water economizers on passive “without fan” systems as well
 - Limit pressure drop of Heat exchangers
 - Require cooling towers to operate efficiently when not economizing
 - Require system to use **Integrated** Waterside Economizer for pre-cooling

2. Proposed Code Changes

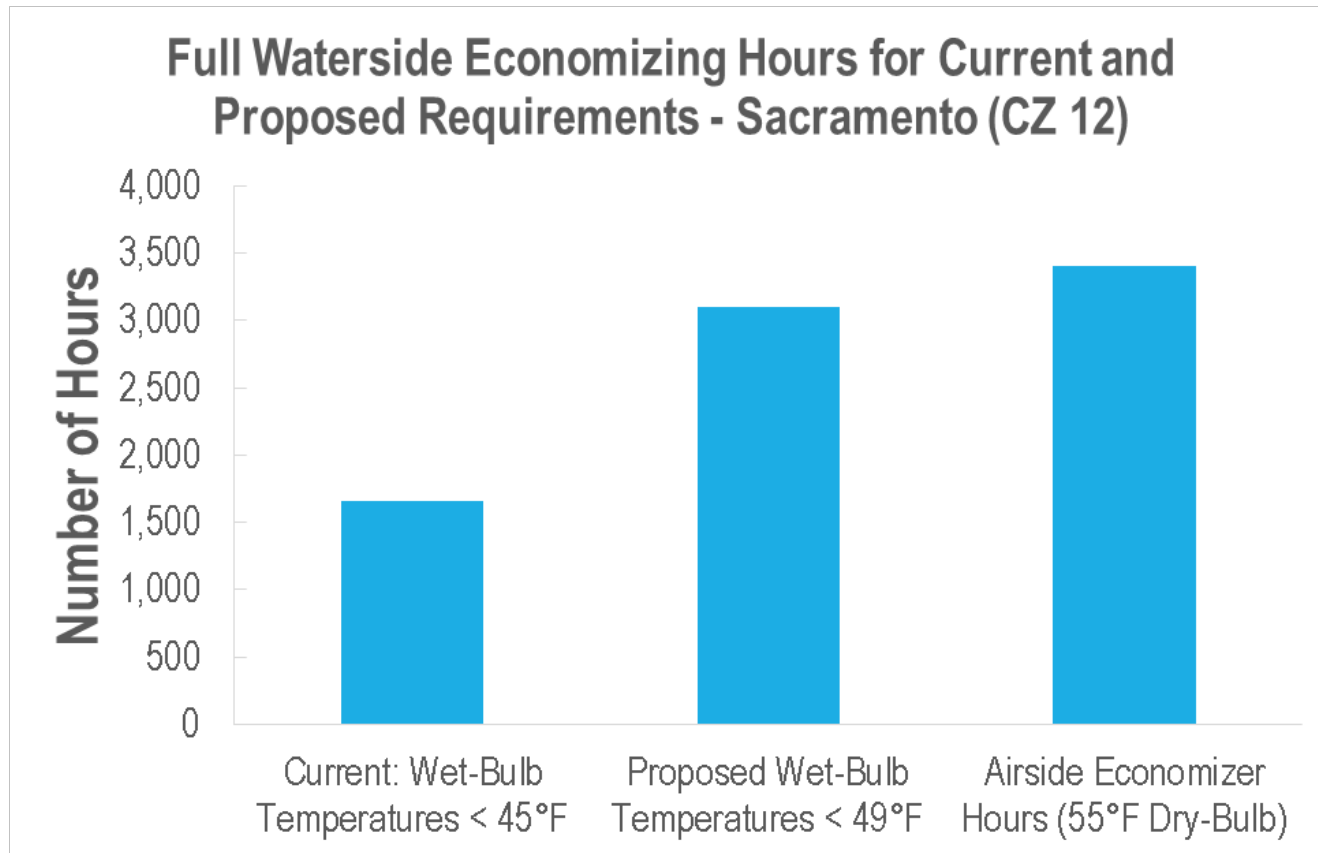
Proposed Code Change

- Prescriptive requirement for waterside economizers
 - Require water economizers on passive “without fan” systems
 - Limit pressure drop of Heat exchangers
 - Require cooling towers to operate efficiently when not economizing
 - Require system to use **Integrated** Waterside Economizer for pre-cooling
 - Limits **Approach** by requiring water economizers to provide full cooling at 49° F wet-bulb, compared to the current 45° F requirement
- Revision to existing requirement
- Applies to Nonresidential buildings (not data centers) which use waterside economizer and undergo prescriptive compliance
- Does **not** apply to additions and alterations
- Aligns Title 24, Part 6 with 2016 ASHRAE 90.1-2016

Why Are We Proposing This Code Change?

- Support ZNE goals
- Achieve significant energy savings
 - Significant water savings associated with heat rejection devices
- Align with ASHRAE 90.1-2016
- Benefit from California's relatively dry climate with numerous economizer opportunity
 - Pushes number of economizer hours closer to air-side economizer
- Support market trends toward high-efficiency, low-approach, high temperature chilled water distribution systems

Why Are We Proposing This Code Change?



What do you think?



- Do you understand the proposed code change?
- Does it seem reasonable to you?

3. Technical and Market Barriers

Technical and Market Barriers

- Increased Cooling Tower/Heat Exchanger Space/Weight Requirements
 - Lower approach cooling towers/heat exchangers are larger in size
 - Projects with space constraints can use performance compliance and use smaller, less efficient equipment
 - Most large buildings use performance compliance
 - Alterations are exempted
 - Structural engineers indicated negligible affect on design for new construction

What do you think?



- What's your opinion of structural engineers' assessment that there will be negligible affect on design for new construction?
- Are you aware of additional technical or market barriers that we haven't identified?

4. Compliance and Enforcement

Compliance Process



Design Phase

- What happens during design phase
 - Coordination of equipment selection and placement
 - Lower approach towers/heat exchangers are larger and heavier, important for the design team to know and coordinate early in design process to ensure sufficient space exists
 - Piping layout and controls for non-integrated (current requirement) and integrated (proposed requirement) are different
 - Engineers need to learn new sequences and layouts
 - Must specify chillers which perform well at low-lift conditions

Compliance Process



Permit Application Phase

- What happens in permit application phase?
 - Mechanical equipment design approaches, pressure drops, and system capabilities checked against requirements
 - More requirements for waterside economizers create additional items which need to be checked for permit

Compliance Process



Construction Phase

- What happens in construction phase?
 - Equipment efficiency is certified by manufacturer
 - Cooling towers less than 5° F approach cannot be certified by the Cooling Tower Institute (CTI)
 - How can we ensure we are getting the required approach?
 - Equipment is shipped to site and installed
 - Process unchanged by proposal
 - Equipment undergoes acceptance test by Mechanical Acceptance Test Technician to ensure rated efficiency
 - Acceptance test must now show new compliant approaches

Compliance Process



Inspection Phase

- What happens in permitting phase?
 - Acceptance test documentation checked against prescriptive requirement and specified design
 - Test must meet prescriptive requirements and/or specified design

Compliance and Enforcement Barriers

- The Cooling Tower Institute (CTI) certification of Low-Approach cooling towers
 - CTI only certifies towers to a minimum of 5° F approach
 - Manufacturers can design cooling towers to meet lower approaches, but these will not be CTI certified
 - Gathered data for several low-approach cooling towers in operation, and analyzing to compare design approach to real-world performance
 - Compliance issues since these towers will not be CTI certified – how can we be sure that these towers actually operate as designed?
- Suggestions?

What about compliance issues?



5. Cost-Effectiveness and Energy Impacts

Definition of Baseline and Proposed Conditions

- **Baseline Conditions**

- Minimally compliant with 2016 Standards or industry standard practice
- 500,000 square foot office
- Non-integrated economizer operation
- 5 degree approach cooling tower
- 4 degree approach heat exchanger

- **Proposed Conditions**

- Compliant with proposed code change (which prescriptive option did you analyze?)
- 500,000 square foot office
- Integrated economizer operation
- 3 degree approach cooling tower
- 2 degree approach heat exchanger

Cost Effectiveness Analysis

Incremental Costs

- Incremental First Cost
 - Heat Exchanger Lower Approach (\$82/ton)
 - Cooling Tower Lower Approach (\$18/ton)
 - **Total Incremental First Cost (\$100/ton)**
- Incremental Maintenance Costs over 15-year period of analysis
 - Maintenance Cost (negligible)
 - **Total Incremental Maintenance Cost (\$0)**
- **Total Incremental Cost over 15-year period of analysis = \$100/ton**

Cost Effectiveness Analysis

Incremental Cost Savings (Benefits)

- Energy Cost Savings over 15-year period of analysis
 - **Total Energy Cost Savings = range of \$0.24 to \$1.07/sf depending on climate zone**
 - *Energy cost savings explained in more detail in following slides.*

Benefit-to-Cost Ratio

Climate Zone	Benefit to Cost
1	3.0
2	2.2
3	2.6
4	2.4
5	6.5
6	1.3
7	1.2
8	1.4
9	2.1
10	2.2
11	1.1
12	2.1
13	1.6
14	4.7
15	2.4
16	1.7

Cost Effective in All Climate Zones

If Benefit-to-Cost Ratio is over 1, measure is cost effective.

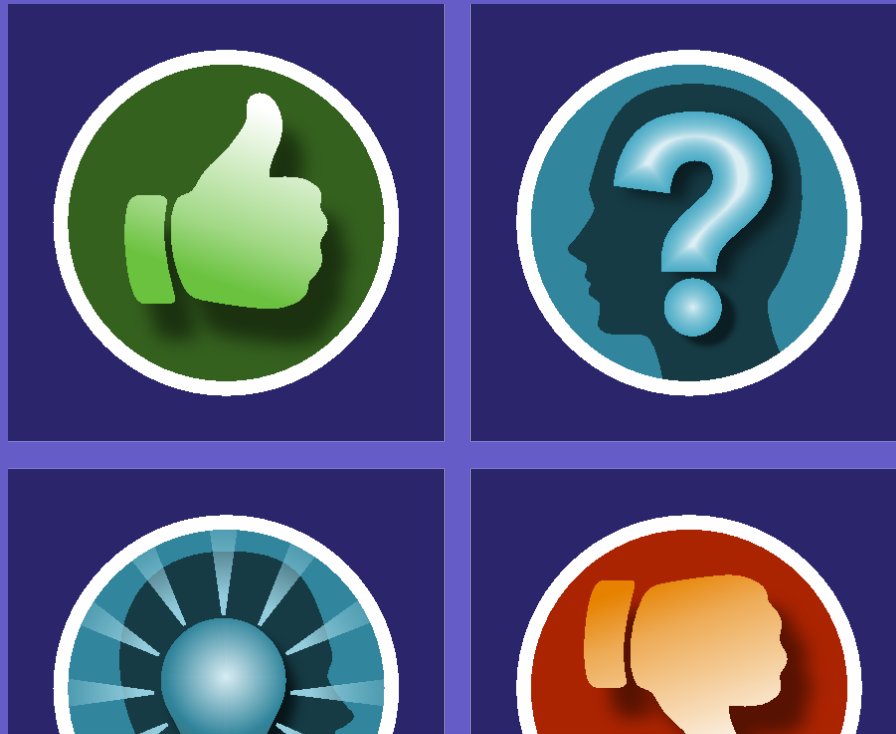
Annual Energy Savings per Square Foot

Climate Zone	TDV Energy Savings (TDV kBtu/yr)	15-Year TDV Energy Cost Savings (\$2020)
1	5.02	\$0.15
2	5.02	\$0.20
3	5.38	\$0.18
4	5.83	\$0.22
5	11.99	\$0.16
6	3.18	\$0.22
7	2.95	\$0.22
8	3.32	\$0.21
9	5.39	\$0.23
10	6.56	\$0.27
11	2.69	\$0.22
12	4.94	\$0.21
13	3.79	\$0.21
14	10.39	\$0.20
15	7.67	\$0.28
16	3.82	\$0.20

Annual Energy Savings per Square Foot

Climate Zone	Annual Electricity Savings (kWh/yr)	Peak Electric Demand Reduction (kW)	Annual Natural Gas Savings (therms/yr)
1	0.200	-	-
2	0.204	-	-
3	0.208	-	-
4	0.240	-	-
5	0.246	-	-
6	0.131	-	-
7	0.141	-	-
8	0.163	-	-
9	0.211	-	-
10	0.259	-	-
11	0.176	-	-
12	0.197	-	-
13	0.226	-	-
14	0.279	-	-
15	0.321	-	-
16	0.130	-	-

What about the incremental costs & savings?



This is the polling session that was set up in the meeting room and we played with a bit. (Julian now is comfy with how they work, so you needn't worry about that.)

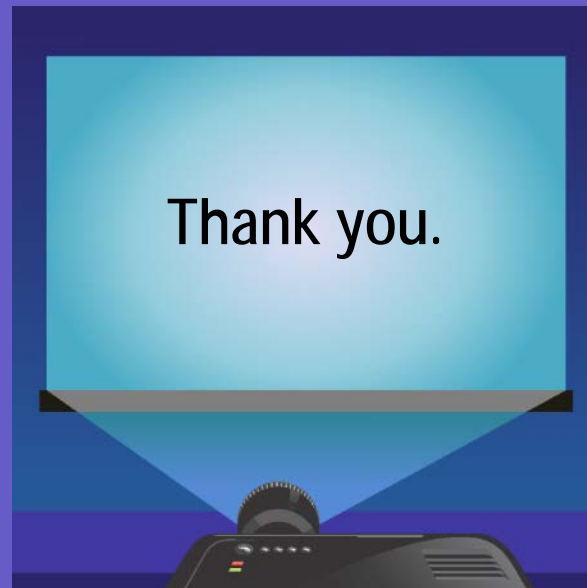
6. Next Steps

Next Steps

- Please send any additional feedback within 2 weeks to:
 - CASE Author (see contact info at end of this presentation)
 - Info@title24stakeholders.com
- Keep an eye on Title24Stakeholders.com for:
 - Presentations from today's meeting
 - Draft Code Change Language
 - Notes from today's meeting
 - Draft CASE Report (will be posted in April)

Let's move on to...

Prescriptive Efficiency Requirements for Cooling Towers



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